

 **WARNING**  
CHOKING HAZARD - Small Parts  
Not for children under 3 years.

Including:

# P-0029

-Installation Instructions-

14" Drop Visor (Day Cab)

Need help? Call us at (323)-726-0437

Let us know how it went!

*-Look us up as Arandatruck-*



**NOTE: THIS INSTRUCTION BOOKLET CONTAINS IMPORTANT SAFETY INFORMATION**

PLEASE READ AND KEEP FOR FUTURE REFERENCE

ENGLISH pg 1-5



# Safety Contest

## **WARNING**

-Please use safety gear when installing any parts on your vehicle-  
**Recommended Safety Gear**

- \* Safety Glasses
- \* Gloves
- \* Ear plugs (Only in loud work environments)

## Installation Tools Required



Small socket wrench &  
 3/8 Short size socket



Small size phillips screw driver  
 (To help join the visor together when installing)



3/8" Wrench for bolt kit



Window cleaner  
 & micro fiber towel

**Recommended Safety Gear:** Safety Glasses, Gloves, Ear plugs (only in loud work environments)

## Hardware Identification

① SAE Flat Washer / S.S / 3/8"



**QTY: 9**

② Carriage Bolts S.S / 10-24 x 3/4"



**QTY: 9**

③ Nylon Lock Nuts / Zinc / 10 - 24



**QTY: 9**

④ Phil Truss Machine Scr / S.S / 10 - 24 x 1/2"



**QTY: 2**

⑤ Weld Nut / 1/4 - 20 x 1"



**QTY: 8**

⑥ Phil Truss Machine Scr / S.S / 10 - 24 x 1/2"

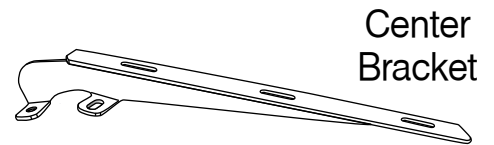


**QTY: 6**

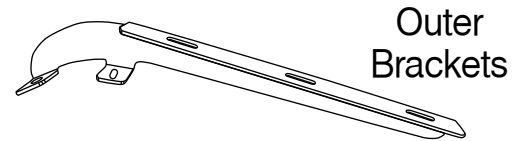
⑦ SAE Flat Washer / S.S / 1/4"



**QTY: 8**



Center  
 Bracket



Outer  
 Brackets

# Installation Description

## Important

- Prepare all the tools before you install anything.

- Save all screws and washers

**- DO NOT lean against you're windshield, you will crack it.**

- DO NOT remove all the plastic from the visor

- Wear gloves and safety glasses.

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### STEPS

1) Remove your current visor if you have one:

a) You will need to reuse the bolts which go on the side of the cab at the ends of the visor if you had a visor on the truck before. If not, you'll have to drill new holes.

b) Disconnect all the cab lights and cover the plugs with black tape. Leave one wire exposed if your new visor has lights.

2) Assemble the visor with all of the mounting brackets. Tighten the machine screws finger tight. Fully tighten the center, joining the two visor pieces.

a) Mark the holes for the sides first and then mark holes for the brackets. (Reference Step 4)

3) Using two people to place the visor into position, one is holding the center of the visor and the other person will check alignment. The brackets have to touch the top of the windows rubber

4) Remove the visor.

5) Set a drill stop one inch from the tip of the drill bit tip to prevent breaking through and drilling into the cab headliner. If you do not have a drill stop, wrap the tape around the drill bit approximately one inch from the tip of the bit, this will prevent "Breaking through" and damaging the interior headliner. Wrap a good amount of tape around the drill bit... at least 15 or 20 times around.

6) Drill out a small hole with a 1/8" drill bit to have a starting point and for the bigger drill bit to follow.

7) Drill the pilot holes using a 1/8" drill bit.

8) Before drilling make sure you have a drill stop in place. Drill out the 1/8" holes with a 1/2" drill bit.

a) Make sure to use the exact size or a bit smaller.

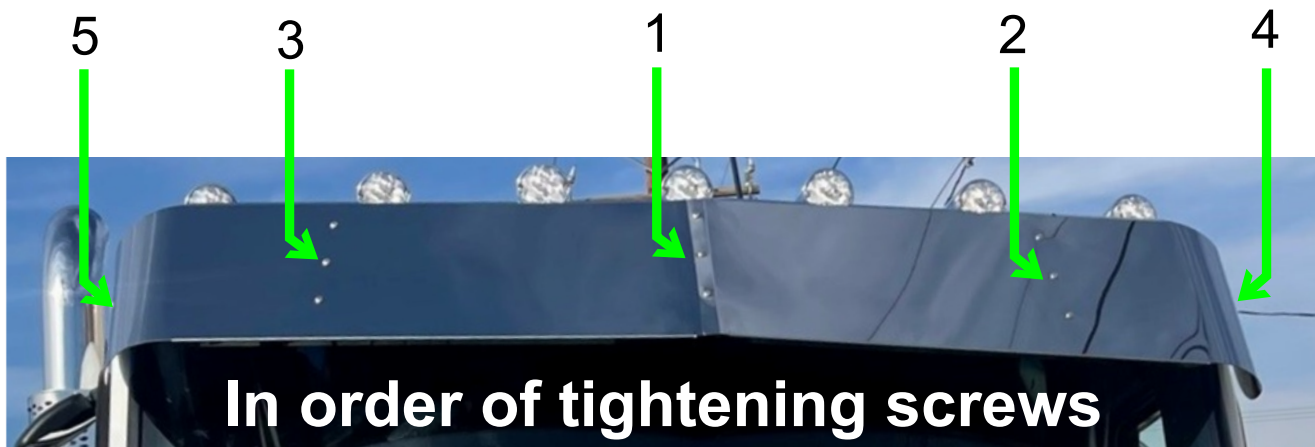
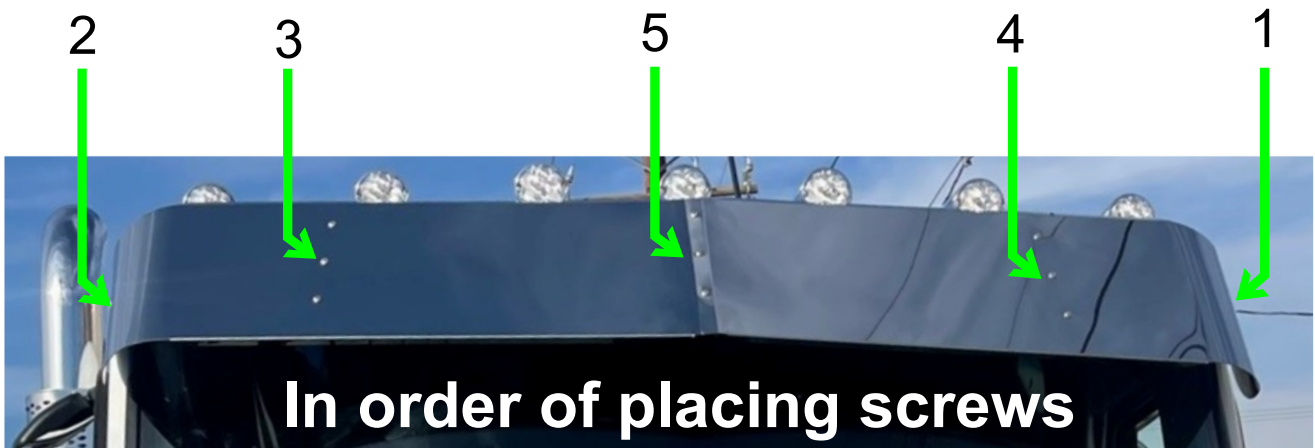
9) Remove or blow out any dust from the drilled holes. Press the well nuts into the 1/2" holes you just drilled. It needs to be a tight fit and not loose.

10) Install the mounting bracket once you feel the bolt "bottom out" **STOP TIGHTENING.**

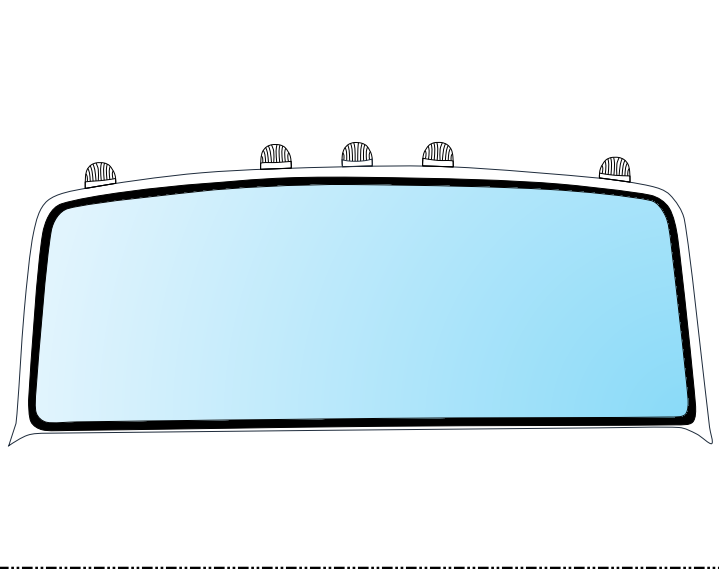
a) Optional: Fill well nut treading with silicone.

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- 11) Remove PVC from around the holes for the whole visor. Helps with preventing scratches and less to clean.
- 12) Dry fit the visor onto the truck, to double-check that the side holes match up. Place the screws loosely onto the visor and to the brackets.
- 13) Place the visor on the brackets and put in all the screws loosely, including the side screws but not the middle screws. Once they are all in place, tighten the sides enough were they don't fall out. Put in the middle screws of the visor to the brackets first and use the screw driver to join the Visor together. Then Once you have the screws in the visor, follow up by fully tightening the side screws, then the middle and then the remaining ones.
- 14) Remove all the PVC from the whole visor.
- 15) Wipe away fingerprints using window cleaner and a Microfiber towel.
  - a) Damp a Microfiber towel in window cleaner. One wipe on the areas with dirt and fingerprints is enough. Excessive wiping will leave marks on the metal.

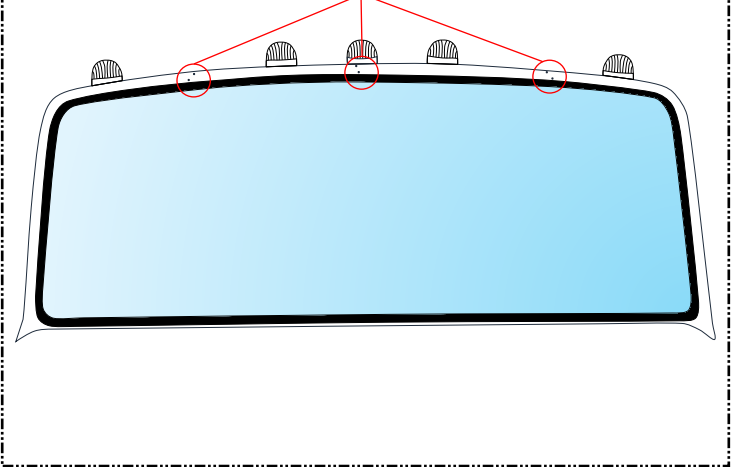


Step 1:



Step 2:

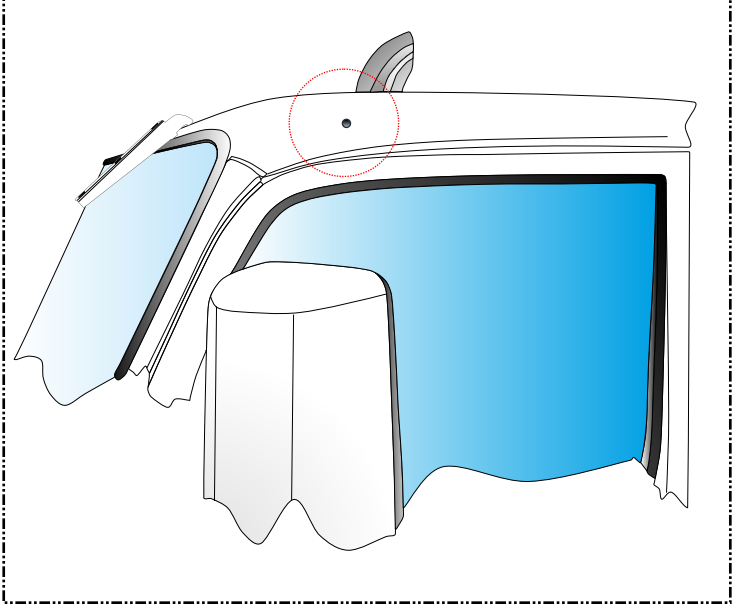
Drill out holes with a 1/4" drill bit after you have marked the holes.  
Note: Cover the drill bit tip with a stopper



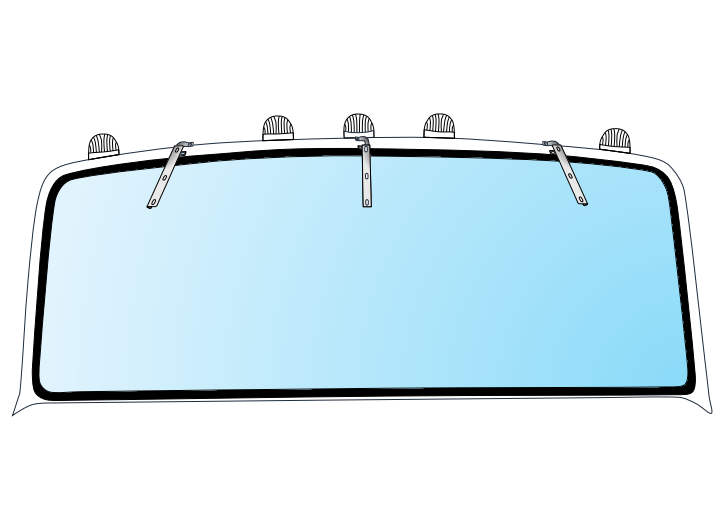
Step 3:



Step 4:



Step 5:



Step 6:

